CALENDER used for:

- Transfer printing
- Direct inks reactivation
- Thermosetting - heatsetting

1. CHARACTERISTICS OF PRINTING CYLINDER:
1.1. Diameter : $200 \mathrm{~mm}\left(7,87{ }^{\prime \prime}\right)$.
1.2. Width : $2.000 \mathrm{~mm}\left(78,74^{\prime \prime}\right)$.
1.3. Working width: $1.600 \mathrm{~mm}\left(62,99^{\prime \prime}\right) / 1.800 \mathrm{~mm}\left(70,87^{\prime \prime}\right)$.
2. HEATING SYSTEM AND TEMPERATURE CONTROL:
2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.a system.
2.2. The temperature of the cylinder is set by a touch screen and is regulated by an electronic card with tolerance. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature $\left(230^{\circ} \mathrm{C}\right)$.
3. TENSION CONTROLS:
3.1. Tension control for printing material:

- Entry: brake with manual adjustment and manual textile tensioner
- Exit: tangential winding on felt
3.2. Tension control for printing paper:
- Entry: disk brake with pneumatic adjustment.
- Exit: winding with pneumatic device
3.3. Tension control for protection paper:
- Entry: disk brake with pneumatic adjustment.
- Exit: tangential winding on felt

4. OTHER DEVICES INTO MACHINE:
4.1. Single motor
4.2. NOMEX felt with manual tension adjustment system and automatic felt-centring device
4.3. Incorporated system of felt protection in case of black out and/or compressed air lack
5. TECHNICAL DATA:
5.1. Installed power: $14 \mathrm{kw} / \mathrm{h}$
5.2. Average electric consumption: $9 \mathrm{kw} / \mathrm{h}$
5.3. Compressed air pressure: 3-8 bar
5.4. Mechanic speed: $0.1-1.7 \mathrm{~m} / \mathrm{min}$
5.5. Overall dimensions: width $3.110 \mathrm{~mm}\left(122,44^{\prime \prime}\right)$. length $1.250 \mathrm{~mm}\left(49,21^{\prime \prime}\right)$ height 1.650 mm ( 64,96 ").
5.6. Net weight: 950 kg
5.7. Machine produced according to CE rules
5.8. Customs tariff: 84518030

All data and technical features are purely indicative and subjected to changes without prior notice


